

Date: Thursday, 2/22/2007 2:57:53 PM  
User: Kim Johnston

## Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 30817		
Estimate Number	: 10503	Part Number	: D2745
P.O. Number	: <u>N/A</u>	Drawing Number	: D2745 REV B
This Issue	: 2/22/2007	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: B
First Issue	: <u>N/A</u>	Material	: <u>N/A</u>
Previous Run	: 30568	Due Date	: 3/15/2007
Written By	: <u>[Signature]</u>	Qty:	<u>25</u> / 100 U.n: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est C 02.08.07 Update to turn in house NG		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1007 f(s)/Unit Total: 15.1043 f(s)

303 ROUND .75"

Machine per Folio FA201 Material: AISI 303 SS

Batch: M103713MS 07/05/29

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Dwg D2515

2-Deburr

MS 07/05/29

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 07/05/29

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SP 07/05/30 (25)

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Tumble &amp; deburr any sharp edges as per dwg

DSP 07/05/30 (25)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 07/05/30 (25)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30817

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description:

70

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Finishing*

*C-Lo 7/05/30 (25)*

80

QC21

FINAL INSPECTION/W/O RELEASE



*(25)*

Comment: FINAL INSPECTION/W/O RELEASE

*7/07/05/30*

Job Completion



*U 07/05-30*

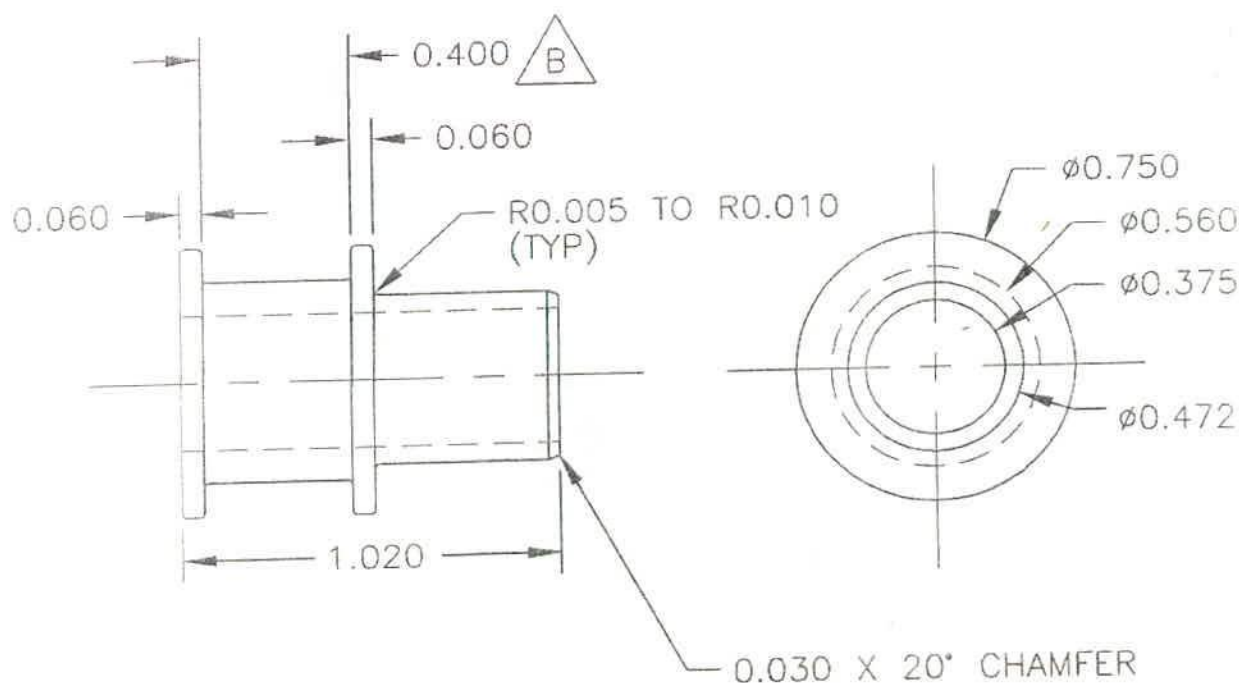






DESIGN DA	DRAWN BY CP	DART AEROSPACE USA, NC. FAIRCHILD INTERNATIONAL AIRPORT, VA	
CHECKED DA	APPROVED RE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED  
98-11-03 DS



MATERIAL: AISI 303 STAINLESS STEEL  
NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES

APPROVED  
REVISION  
UNCONTROLLED COPY  
SUBJECT TO ENGINEERING  
WITH TOLERANCE  
WORK CENTER  
NO. 30817